

SERVICE BULLETIN

DATE: February 8, 1980
MODEL: DS5, DS7, W-7, WPD3, WPD4
SUBJECT: Cylinder Head Nut Torque

BULLETIN NUMBER: 105

The torque specification for the cylinder head nuts has been changed as follows:

	<u>Old Torque Specification</u>	
Cylinder Head Nut	20 lb ft	2.77 kg m
	<u>New Torque Specification</u>	
Cylinder Head Nut	21 lb ft	2.91 kg m
Cylinder Head/Rocker Support Nut	24 lb ft	3.32 kg m

Mark this change in all technical manuals for the above listed engine models. Torque cylinder head nuts cold, check valve rocker clearance after torquing cylinder head nuts and adjust as needed.



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