

# SERVICE BULLETIN

DATE: February 28, 1986

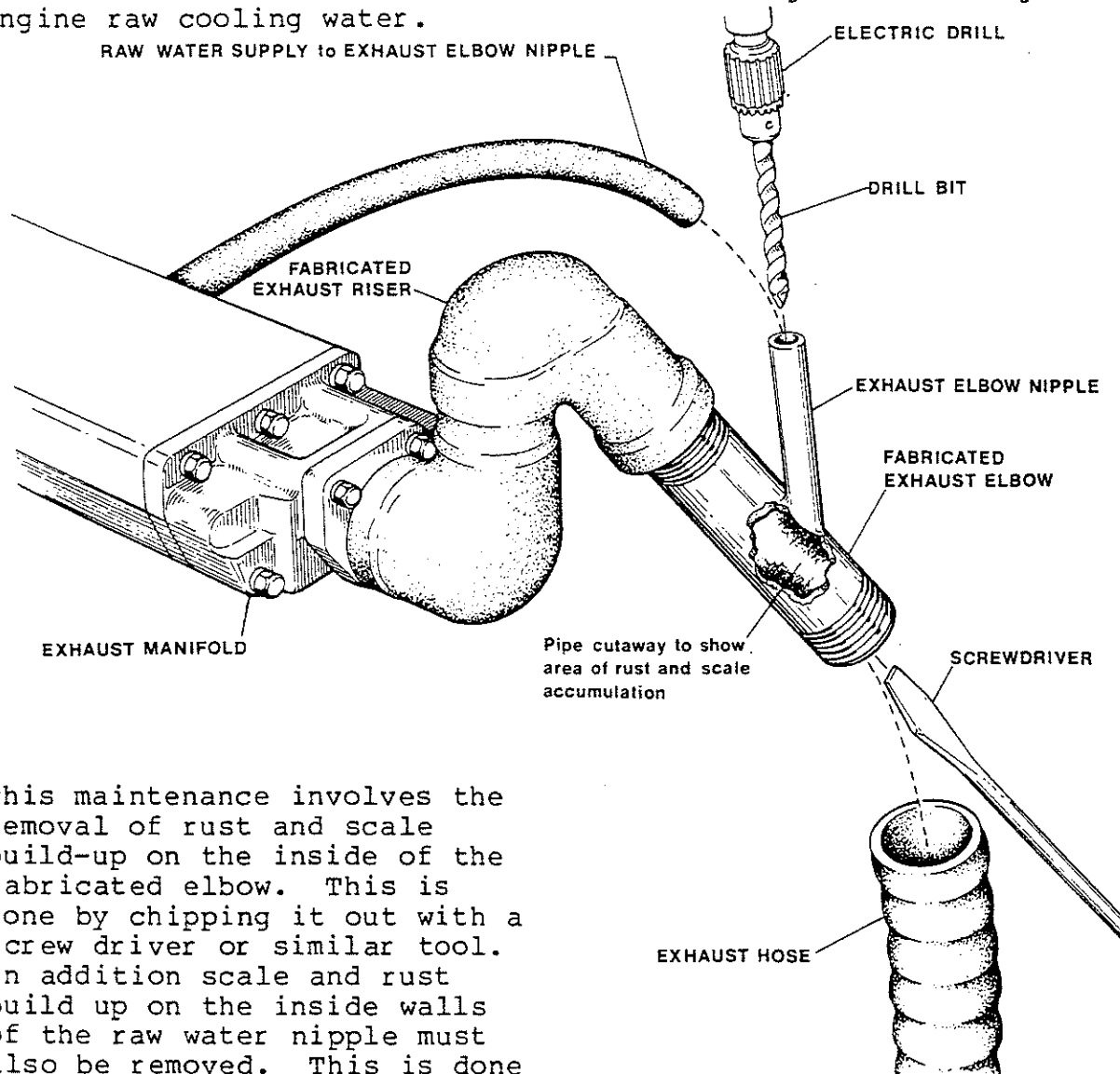
BULLETIN NUMBER: 162

MODEL: All Models

SUBJECT: Installer Fabricated Water Injected Exhaust Elbows

We are finding that some installers, to suit a particular installation's exhaust system, are fabricating from common black iron pipe their own type of water injected exhaust elbow. (An illustrated example is shown below).

The owner/operator **MUST** give periodic maintenance to these exhaust elbows to avoid restriction to the flow of engine exhaust gases and engine raw cooling water.



This maintenance involves the removal of rust and scale build-up on the inside of the fabricated elbow. This is done by chipping it out with a screw driver or similar tool. In addition scale and rust build up on the inside walls of the raw water nipple must also be removed. This is done by simply running an appropriate sized drill down through the nipple.



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